ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

Stainless steel timber connector
Kiinnikepaja Oy

EPD HUB, HUB-2395
Published on 22.12.2024, last updated on 24.09.2026, valid until 21.12.2029

Created with One Click LCA

GENERAL INFORMATION

MANUFACTURER

Manufacturer	Kiinnikepaja Oy
Address	Voittajankaari 2, Karstula 43500, Finland
Contact details	info@kiinnikepaja.fi
Website	www.kiinnikepaja.fi

EPD STANDARDS, SCOPE AND VERIFICATION

Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804+A2:2019 and ISO 14025
PCR	EPD Hub Core PCR Version 1.1, 5 Dec 2023
Sector	Construction product
Category of EPD	Third party verified EPD
Parent EPD number	-
Scope of the EPD	Cradle to gate with options, A4-A5, and modules C1-C4, D
EPD author	Ville Lindén MiTek Finland Oy
EPD verification	Independent verification of this EPD and data, according to ISO 14025: ☐ Internal verification ☑ External verification
EPD verifier	Haiha Nguyen, as an authorized verifier acting for EPD Hub Limited

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

PRODUCT

Product name	Stainless steel timber connector
Additional labels	Joist hanger, angle bracket, nailing plate
Product reference	-
Place of production	Finland Karstula
Period for data	Calendar year 2022
Averaging in EPD	No averaging
Variation in GWP-fossil for A1-A3	- %

ENVIRONMENTAL DATA SUMMARY

Declared unit	1 kg
Declared unit mass	1 kg
GWP-fossil, A1-A3 ($kgCO_2e$)	5,91E+00
GWP-total, A1-A3 ($kgCO_2e$)	5,85E+00
Secondary material, inputs (%)	63.6
Secondary material, outputs (%)	86.4
Total energy use, A1-A3 (kWh)	23.1
Net freshwater use, A1-A3 (m^3)	0.06

PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

Kiinnikepaja's core products include construction fasteners and hardware, and specialized steel parts and components. We also provide subcontracting services for the industrial sector. Manufacturing takes place at the company's factory in Karstula, Central Finland. We are believed to be the only domestic manufacturer of construction fasteners in Finland.

The steel used in our production is sourced from Finnish suppliers. Our reputation as a reliable, modern manufacturer is built on continuous quality control and comprehensive service. Our products are specifically designed for Finnish conditions. Construction fasteners can also be supplied sorted and packaged by specific product type.

Our current customer segments are the housing industry and its retailers, retailers serving consumers, and industrial subcontracting.

Our products are CE-marked based on ETA assessments, and we are proud to be a responsible, environmentally conscious domestic manufacturer.

PRODUCT DESCRIPTION

EPD consist timber connectors manufactured from stainless steel sheet by cutting and molding to shape. This includes multiple product types and product sizes that all consist same material and are manufactured at the same facility. Products include different types of hangers, jointing plates, straps and angle brackets.

Products are used as connectors for timber to timber or timber to congrete connections. Products use nails and/or screws for connections.

Further information can be found at www.kiinnikepaja.fi.

PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass %	Material origin
Metals	100	EU, Asia
Minerals	-	-
Fossil materials	-	-
Bio-based materials	-	-

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	0
Biogenic carbon content in packaging, kg C	0.019

FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	1 kg
Mass per declared unit	1 kg
Functional unit	-
Reference service life	-

SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).

PRODUCT LIFE-CYCLE

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Product stage			Assembly stage		Use stage							End of life stage				Beyond the system boundaries		
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D		
×	×	×	×	×	ND	ND	ND	ND	ND	ND	ND	×	×	×	×	×		
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction/ demolition	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = ND. Modules not relevant = MNR

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

The manufacturing process for stainless steel timber connectors commences with the purchase of the steel coil. Coils are cut and formed to the shape of the product in manufacturers facility. Finished product is shelved to wait an purchase order. Manufacturing process uses vegetable based oil as a cutting oil on the process.

As an purchase order for the product comes in from customer, order content is counted and packed in a cardboard box. In the warehouse forklifts are used for heavy loads.

From the steel coil delivered to the manufacturing facility it is assumed production loss of 11%.

TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

A4

Kiinnikepaja transports the finished product to customer. Average transport distance from the warehouse to customer is calculated from transporter data and used in calculation as 378km. This is calculated averaging the distance and weight of the shipment. Transport method assumed to be used is lorry 16-32m, EURO5.

A5

Product is installed to the building with screws. Screws are purchased by the builder in some cases same time as the connector. For this calculations it is assumed that screws are manufactured in Taiwan. No waste is produced from the product itself. Packaging material goes to waste treatment. Electricity used by powertools is included in the calculation.

PRODUCT USE AND MAINTENANCE (B1-B7)

This EPD does not cover the use phase.

Air, soil, and water impacts during the use phase have not been studied.

PRODUCT END OF LIFE (C1-C4, D)

C1-Deconstruction:
The product is removed from the construction by powertool.

C2-Transport to waste processing facility or landfill:

No data is available for the average distance from demolition site to recycling centre and since every journey will be different. A distance and mode of 50km of truck has been modelled. This will allow endusers of the EPD to calculate their own bespoke impacts for the module C2 based on the predicted route and distance their disassembled product will take.

C3-Waste processing:

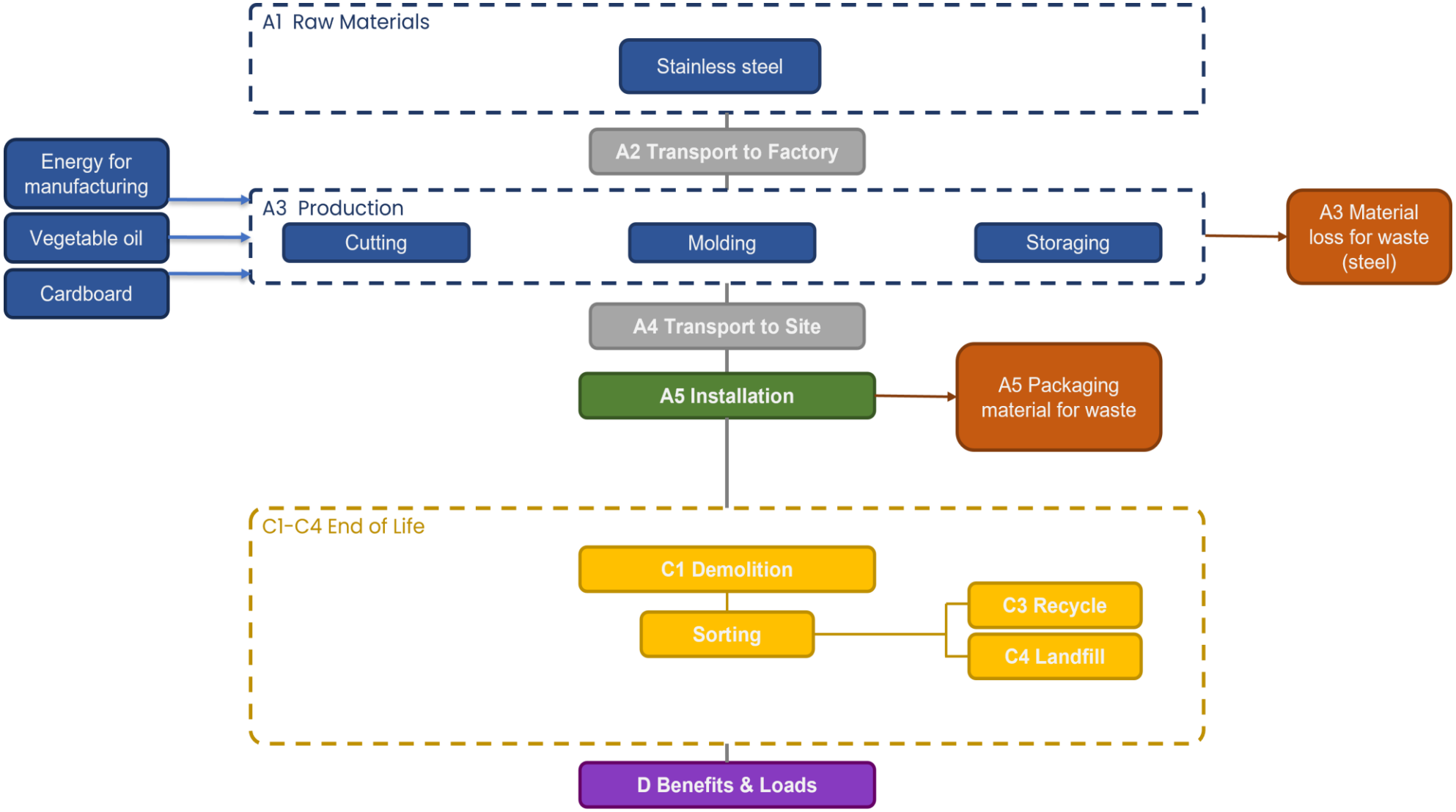
It is assumed that 95% of the steel per declared unit will go to recycling and 5% to landfill according to the Finnish default metal recovery rates listed in CO2data Stainless steel rebar Version 1.01.003, 2024-09-17. The impacts associated with recycling are covered in this module.

C4-Disposal:
This scenario assumes that 5% of the product per declared unit will be un-recyclable and transported to landfill, in accordance CO2data Stainless steel rebar Version 1.01.003, 2024-09-17.

D-Re-use, recovery and/or recycling potential:

This scenario assumes that 95% of the product per declared unit will be recyclable according to CO2data Stainless steel rebar Version 1.01.003, 2024-09-17. No data is available for the pre-existing recycled content in the product.

SYSTEM DIAGRAM



LIFE-CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	No allocation
Packaging material	Allocated by mass or volume
Ancillary materials	Allocated by mass or volume
Manufacturing energy and waste	Allocated by mass or volume

AVERAGES AND VARIABILITY

Type of average	No averaging
Averaging method	Not applicable
Variation in GWP-fossil for A1-A3	- %

This EPD is product and factory specific and does not contain average calculations.

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.8, Plastics Europe, Federal LCA Commons and One Click LCA databases as sources of environmental data.

ENVIRONMENTAL IMPACT DATA

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total[1)]	kg CO_2e	5,73E+00	8,15E-02	3,19E-02	5,85E+00	6,60E-02	1,12E+00	ND	ND	ND	ND	ND	ND	ND	2,61E-03	9,15E-03	2,34E-02	2,90E-04	-1,68E+00
GWP – fossil	kg CO_2e	5,73E+00	8,15E-02	1,04E-01	5,91E+00	6,60E-02	1,05E+00	ND	ND	ND	ND	ND	ND	ND	2,59E-03	9,14E-03	2,34E-02	2,90E-04	-1,68E+00
GWP – biogenic	kg CO_2e	0,00E+00	0,00E+00	-7,39E-02	-7,39E-02	0,00E+00	7,39E-02	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-1,69E-03
GWP – LULUC	kg CO_2e	5,68E-03	3,20E-05	1,73E-03	7,45E-03	2,59E-05	8,26E-04	ND	ND	ND	ND	ND	ND	ND	2,34E-05	3,59E-06	1,94E-05	2,73E-07	-2,61E-04
Ozone depletion pot.	kg CFC-$_{11}$e	2,68E-07	1,89E-08	9,52E-09	2,96E-07	1,53E-08	1,20E-07	ND	ND	ND	ND	ND	ND	ND	1,46E-10	2,12E-09	1,07E-09	1,17E-10	-6,54E-08
Acidification potential	mol H^+e	3,25E-02	3,31E-04	5,51E-04	3,34E-02	2,68E-04	5,28E-03	ND	ND	ND	ND	ND	ND	ND	1,05E-05	3,71E-05	1,08E-04	2,72E-06	-6,89E-03
EP-freshwater[2)]	kg Pe	2,21E-04	5,72E-07	1,18E-05	2,33E-04	4,63E-07	3,35E-05	ND	ND	ND	ND	ND	ND	ND	9,78E-08	6,42E-08	9,18E-07	3,04E-09	-6,93E-05
EP-marine	kg Ne	5,32E-03	9,88E-05	1,99E-04	5,62E-03	8,00E-05	1,07E-03	ND	ND	ND	ND	ND	ND	ND	1,77E-06	1,11E-05	4,12E-05	9,43E-07	-1,41E-03
EP-terrestrial	mol Ne	6,06E-02	1,09E-03	1,63E-03	6,33E-02	8,82E-04	1,17E-02	ND	ND	ND	ND	ND	ND	ND	2,12E-05	1,22E-04	2,73E-04	1,04E-05	-1,65E-02
POCP ("smog")[3)]	kg NMVOCe	1,94E-02	3,33E-04	3,60E-04	2,01E-02	2,70E-04	3,60E-03	ND	ND	ND	ND	ND	ND	ND	5,64E-06	3,74E-05	7,69E-05	3,02E-06	-8,40E-03
ADP-minerals & metals[4)]	kg Sbe	1,53E-04	2,89E-07	5,69E-07	1,54E-04	2,34E-07	1,88E-05	ND	ND	ND	ND	ND	ND	ND	1,04E-08	3,24E-08	7,29E-07	6,66E-10	-3,21E-05
ADP-fossil resources	MJ	6,38E+01	1,21E+00	2,36E+00	6,73E+01	9,79E-01	1,37E+01	ND	ND	ND	ND	ND	ND	ND	7,82E-02	1,36E-01	1,73E-01	7,94E-03	-1,46E+01
Water use[5)]	m^3e depr.	1,90E+00	5,59E-03	6,67E-02	1,97E+00	4,53E-03	2,55E-01	ND	ND	ND	ND	ND	ND	ND	1,67E-03	6,27E-04	5,65E-03	2,52E-05	-3,04E-01

1) GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Particulate matter	Incidence	4,56E-07	7,03E-09	6,59E-09	4,69E-07	5,69E-09	8,01E-08	ND	ND	ND	ND	ND	ND	ND	5,98E-11	7,89E-10	1,80E-09	5,49E-11	-1,12E-07
Ionizing radiation[6)]	kBq U235e	4,21E-01	6,33E-03	8,58E-02	5,13E-01	5,13E-03	1,12E-01	ND	ND	ND	ND	ND	ND	ND	3,77E-03	7,10E-04	2,78E-03	3,59E-05	6,04E-02
Ecotoxicity (freshwater)	CTUe	1,83E+02	1,00E+00	2,92E+00	1,87E+02	8,12E-01	2,62E+01	ND	ND	ND	ND	ND	ND	ND	4,30E-02	1,13E-01	3,10E+00	5,18E-03	-6,01E+01
Human toxicity, cancer	CTUh	1,28E-07	3,11E-11	6,09E-11	1,28E-07	2,52E-11	1,42E-08	ND	ND	ND	ND	ND	ND	ND	1,11E-12	3,49E-12	4,88E-11	1,30E-13	1,43E-08
Human tox. non-cancer	CTUh	1,43E-07	1,02E-09	1,50E-09	1,46E-07	8,25E-10	2,10E-08	ND	ND	ND	ND	ND	ND	ND	2,55E-11	1,14E-10	7,76E-10	3,39E-12	-4,03E-08
SQP[7)]	-	3,10E+01	8,47E-01	4,28E+00	3,62E+01	6,86E-01	7,82E+00	ND	ND	ND	ND	ND	ND	ND	2,47E-02	9,50E-02	8,89E-01	1,70E-02	-5,24E+00

6) EN 15804+A2 disclaimer for Ionizing radiation, human health. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER as energy[8)]	MJ	1,45E+01	1,73E-02	1,22E+00	1,57E+01	1,40E-02	1,94E+00	ND	ND	ND	ND	ND	ND	ND	1,91E-02	1,95E-03	2,82E-02	6,90E-05	-1,23E+00
Renew. PER as material	MJ	0,00E+00	0,00E+00	6,38E-01	6,38E-01	0,00E+00	-6,38E-01	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,36E-02
Total use of renew. PER	MJ	1,45E+01	1,73E-02	1,85E+00	1,64E+01	1,40E-02	1,30E+00	ND	ND	ND	ND	ND	ND	ND	1,91E-02	1,95E-03	2,82E-02	6,90E-05	-1,21E+00
Non-re. PER as energy	MJ	6,38E+01	1,21E+00	2,35E+00	6,74E+01	9,79E-01	1,37E+01	ND	ND	ND	ND	ND	ND	ND	7,82E-02	1,36E-01	1,73E-01	7,94E-03	-1,46E+01
Non-re. PER as material	MJ	0,00E+00	0,00E+00	5,18E-03	5,18E-03	0,00E+00	-5,18E-03	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	3,50E-04
Total use of non-re. PER	MJ	6,38E+01	1,21E+00	2,36E+00	6,74E+01	9,79E-01	1,37E+01	ND	ND	ND	ND	ND	ND	ND	7,82E-02	1,36E-01	1,73E-01	7,94E-03	-1,46E+01
Secondary materials	kg	6,36E-01	4,05E-04	4,94E-02	6,85E-01	3,28E-04	7,12E-02	ND	ND	ND	ND	ND	ND	ND	5,33E-06	4,55E-05	3,12E-04	1,67E-06	9,72E-01
Renew. secondary fuels	MJ	1,62E-03	4,47E-06	3,54E-03	5,17E-03	3,62E-06	2,83E-04	ND	ND	ND	ND	ND	ND	ND	2,29E-08	5,01E-07	2,54E-05	4,36E-08	-2,12E-04
Non-ren. secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Use of net fresh water	m^3	5,87E-02	1,52E-04	2,21E-03	6,10E-02	1,23E-04	7,70E-03	ND	ND	ND	ND	ND	ND	ND	6,92E-05	1,71E-05	1,46E-04	8,69E-06	-3,52E-03

8) PER = Primary energy resources.

END OF LIFE – WASTE

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste	kg	5,53E+00	1,36E-03	6,15E-03	5,53E+00	1,10E-03	6,17E-01	ND	ND	ND	ND	ND	ND	ND	1,68E-04	1,52E-04	2,26E-03	0,00E+00	-5,62E-01
Non-hazardous waste	kg	9,69E+00	2,41E-02	1,68E-01	9,89E+00	1,95E-02	1,45E+00	ND	ND	ND	ND	ND	ND	ND	4,15E-03	2,70E-03	7,25E-02	5,50E-02	-2,75E+00
Radioactive waste	kg	1,59E-04	8,33E-06	2,00E-05	1,87E-04	6,74E-06	6,55E-05	ND	ND	ND	ND	ND	ND	ND	8,24E-07	9,35E-07	1,01E-06	0,00E+00	4,74E-06

END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	0,00E+00	0,00E+00	1,04E-01	1,04E-01	0,00E+00	4,10E-02	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	1,04E+00	0,00E+00	0,00E+00
Materials for energy rec	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	4,50E-03	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,40E-02	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO_2e	5,59E+00	8,07E-02	1,08E-01	5,78E+00	6,53E-02	1,04E+00	ND	ND	ND	ND	ND	ND	ND	2,56E-03	9,05E-03	3,75E-02	2,84E-04	-1,59E+00
Ozone depletion Pot.	kg CFC_{-11}e	2,33E-07	1,49E-08	8,26E-09	2,56E-07	1,21E-08	9,79E-08	ND	ND	ND	ND	ND	ND	ND	1,27E-10	1,68E-09	8,92E-10	9,27E-11	-7,31E-08
Acidification	kg SO_2e	2,71E-02	2,57E-04	4,06E-04	2,78E-02	2,08E-04	4,32E-03	ND	ND	ND	ND	ND	ND	ND	8,63E-06	2,88E-05	8,53E-05	2,06E-06	-5,57E-03
Eutrophication	kg PO_4^{3}e	9,21E-03	5,83E-05	2,78E-04	9,55E-03	4,72E-05	1,56E-03	ND	ND	ND	ND	ND	ND	ND	3,77E-06	6,54E-06	1,42E-04	4,44E-07	-2,86E-03
POCP (“smog”)	kg C_2H_4e	1,36E-03	1,05E-05	2,30E-05	1,39E-03	8,52E-06	2,05E-04	ND	ND	ND	ND	ND	ND	ND	3,92E-07	1,18E-06	8,46E-06	8,63E-08	-9,60E-04
ADP-elements	kg Sbe	1,53E-04	2,82E-07	5,22E-07	1,54E-04	2,29E-07	1,87E-05	ND	ND	ND	ND	ND	ND	ND	1,05E-08	3,17E-08	7,26E-07	6,56E-10	-3,20E-05
ADP-fossil	MJ	6,38E+01	1,21E+00	2,26E+00	6,72E+01	9,79E-01	1,37E+01	ND	ND	ND	ND	ND	ND	ND	7,41E-02	1,36E-01	1,73E-01	7,94E-03	-1,46E+01

VERIFICATION STATEMENT

VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? Read more online
This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Haiha Nguyen, as an authorized verifier acting for EPD Hub Limited

VERIFIED ISO 14025